

# Work Order ID 102687

\*102687\*

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June-10-13 2:42:37 PM

Item ID: D4541-4 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bracket  
 Start Date: 6/10/13 Start Qty: 10.00 \*10\* Cust Item ID:  
 Required Date: 6/10/13 Req'd Qty: 10.00 \*10\* Customer:  
 Reference: RE-INSPECT - NCR13-2718

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4541	D								

140 QC5- Inspect part completeness to step on W/O 0.00

\*140\*

QC

Quality Control

Memo

PULL FROM STOCK:  
 10 X D4541-4 B101303  
 RE-INSPECT PARTS  
 RE-IDENTIFY A/R USING NEW B/N

150 Identify as per dwg & Stock Location: SHIP 0.00

\*150\*

Packaging

Packaging

Memo

RE-STOCK USING NEW B.N

160 QC21- Final Inspection - Work Order Release 0.00

\*160\*

QC

Quality Control

Memo

0.00  
 27  
 13-6-11

10

13/6/11 (10)

13/6/11

MF  
 13-6-11

# Picklist Print

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Work Order ID: 102687

Parent Item: D4541-4

Parent Item Name: Bracket

Start Date: 6/10/13

Required Date: 6/10/13

Start Qty: 10.00

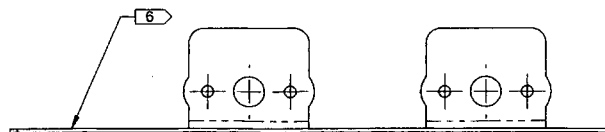
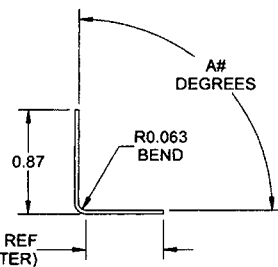
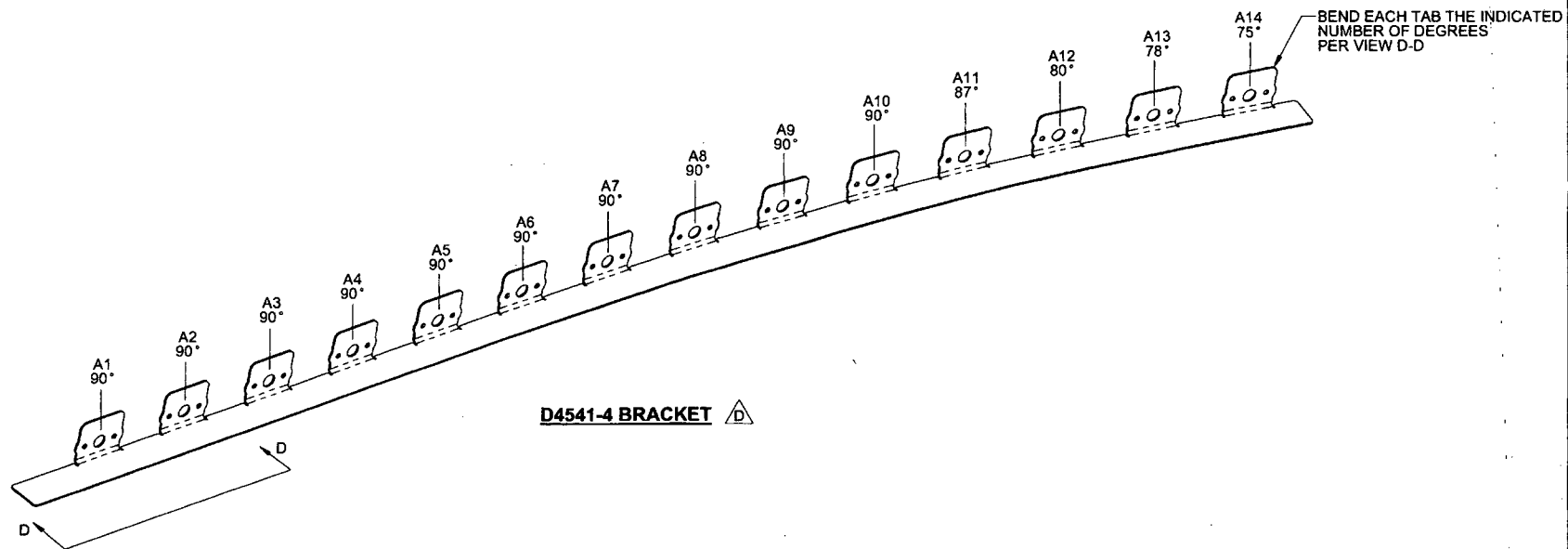
Required Qty: 10.00

Comments: IPP REV:A 13.02.12 new issue DD verf:JLM  
revD DD verf:JLM

IPP REV:B 13.04.23 as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-4 Bracket		Manufactured	No				Each	0.0000		10		10/30/13	

8 7 6 5 4 3 2 1



**VIEW D-D**  
TYP TAB DETAIL  
NOT TO SCALE

102682

RELEASED  
2013-04-22

- NOTES:**
- 1) MATERIAL: MAKE FROM D4541-3F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: DART P/N & B/N PER DART QSI 044 6.1
  - 7) WEIGHT: 0.09 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. D
MFG. APPR.		D4541	SHEET 4 OF 11
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
DATE	13.02.04	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1